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# **1st Gear Locksmithing: START YOUR JOURNEY**

Course Duration: (2 Hours)

## Section 1: Introduction (10 minutes)

- What Are Universal Keys?
  - Definition and purpose of universal keys.
  - o Benefits of using universal keys in automotive key programming.
- Overview of Key Programming Tools
  - Introduction to KM100, KeyTool Max, and KeyDIY.
  - Differences and key features of each tool.
- Class Objectives
  - Understanding the capabilities of these tools.
  - Learning the step-by-step process to generate universal keys.
  - Troubleshooting common issues.

# Section 2: Understanding Key Programming and Cloning (15 minutes)

- How Key Cloning Works
  - Explanation of transponders and immobilizers.
  - Cloning vs. programming key differences.
- When to Use Universal Keys
  - Scenarios where universal keys are useful.
  - o OEM vs. aftermarket keys.

## Section 3: Overview of Key Programming Tools (15 minutes)

- KM100 (Autel)
  - Key features and supported vehicles.
  - Pros and cons.
- KeyTool Max (Xhorse)
  - Overview of capabilities.
  - How it integrates with Xhorse's ecosystem.
- KeyDIY
  - Universal key generation process.
  - Unique features and applications.

# Section 4: Step-by-Step Guide to Generating Universal Keys (45 minutes)

(Each tool will be covered separately with a live demonstration or screenshots.)

#### A. Using KM100

- 1. Connecting the device and selecting the vehicle.
- 2. Identifying the original key data.
- 3. Generating and programming a universal key.
- 4. Verifying successful programming.

### B. Using KeyTool Max

- 1. Choosing the appropriate universal key.
- 2. Writing the transponder and remote data.
- 3. Testing key functionality.

### C. Using KeyDIY

- 1. Selecting the right remote/key type.
- 2. Using the app to generate and program a key.
- 3. Final verification and testing.

### Section 5: Troubleshooting and Best Practices (20 minutes)

#### Common Issues and Fixes

- Key not recognized.
- Vehicle not accepting the programmed key.
- Frequency mismatches.
- Tips for Success
  - Ensuring the correct key type is used.
  - Keeping software/firmware updated.
  - Using a backup key before cloning.

## Section 6: Q&A and Hands-On Practice (15 minutes)

- Open floor for questions.
- If possible, allow students to try programming a key with one of the tools.

## Section 7: Conclusion and Summary (10 minutes)

- Review Key Takeaways
  - Importance of universal keys.
  - Key differences between KM100, KeyTool Max, and KeyDIY.
  - Troubleshooting strategies.
- Final Thoughts
  - Recommendations for further learning.
  - Resources for key programming.

### • Thank You and Contact Info

- Closing remarks.
- Additional resources or support links.

# Section 8: Useful Websites for Key Programming

- Why Online Resources Matter
  - Access to key code databases, programming instructions, and troubleshooting guides.
  - Staying updated with the latest key programming techniques and vehicle compatibility.
- Recommended Websites:
  - o LockCodes.com
    - Provides key codes and PIN retrieval services.
    - Useful for locksmiths needing codes for cutting and programming.
  - o ProgramYourRemote.com
    - Free database of remote and key fob programming instructions.
    - Ideal for quick reference when working on different vehicle brands.
  - <u>RoyalKeySupply.com</u>
    - Online store for key blanks, programmers, and locksmith tools.
    - Offers technical support and tutorials for key programming.
  - MyKeysPro.com
    - Comprehensive database for key programming procedures and key blank compatibility.
    - Subscription-based service with detailed vehicle key system information.
- How to Use These Resources Effectively
  - Bookmark key pages for quick access.
  - Verify key compatibility before purchasing or programming.
  - Stay updated with new vehicle models and key programming updates.